Installation Instructions



Model 1960 Series Windows (1961, 1963, 1964)

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Design with Anthony





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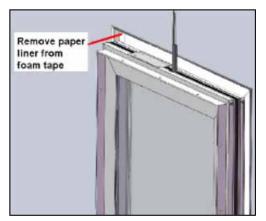
China 200331

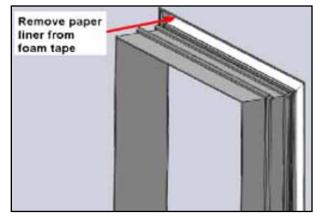
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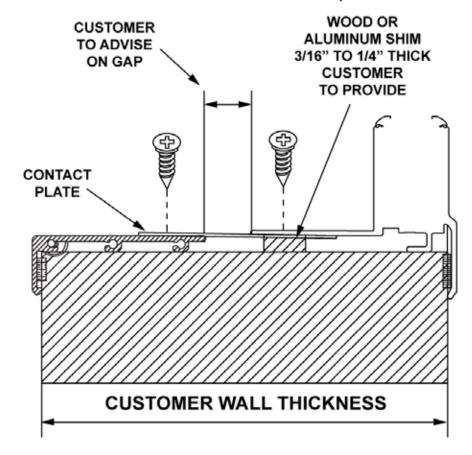
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- 1. Caulk the net opening only.
- 2. Remove paper lining from the foam tape.



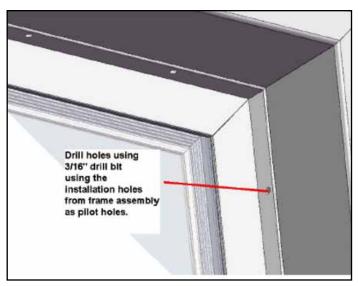


- 3. Insert the frame assembly (containing the glass pack) into the net opening (rough opening) from the outside case..
- 4. From the inside case, install the shim and contact plate.





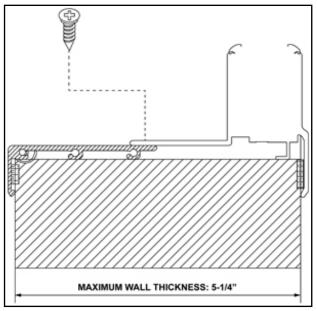
5. Drill holes using a 3/16" drill bit using only the installation holes from the frame assembly as pilot holes.

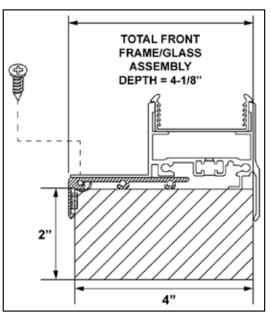


- 6. Secure using #8 x 1-1/4" screws provided.
- 7. Install the sub-frame into the net opening and secure using #8 x 1-1/4" screws provided.

NOTE: Support the frame containing the glass pack from the outside case for this procedure.

Used with 3" to 6-1/4" Window Thickness Installation



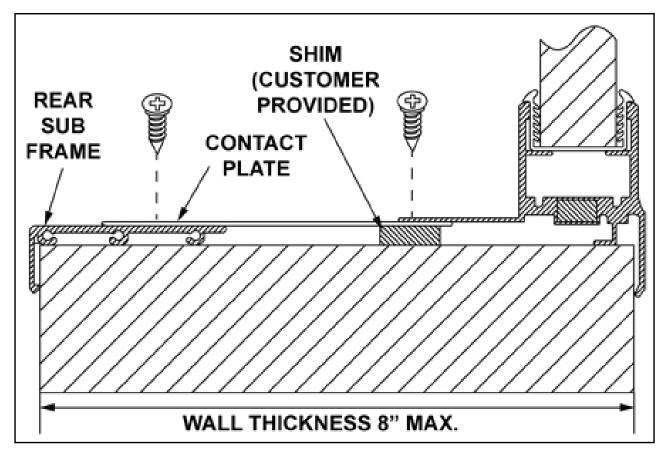


Model 1963 Window

Model 1964 Window



Used with 6-1/2" to 8" Window Thickness Installation



NOTE: An additional contact plate must be requested for specific wall widths of over 6-1/4"



Revision History

REV	ORIGINATOR	DESCRIPTION OF CHANGE	DATE
Α	Kathleen Holst	Initial Release	03/18/2015